

TECHNICAL DATA SHEET

RILSAN® BESNO P40 TLO

POLYAMIDE 11 PELLET

RILSAN® BESNO P40 TLO is a polyamide 11 compound. It is produced from a renewable & sustainable source (castor oil). This natural plasticized grade is designed for tube extrusion, with a particularly low amount of oligomers.

Designation : ISO 16396 - PA11-P, EG1HL, C22-003

DESIGNATION

PA11-P

DELIVERY FORM

- Pellets

TRANSFORMATION PROCESSES

- Extrusion - General
- Tube Extrusion

ADDITIVES

- Heat Stabilized
- Light Stabilized
- Plasticizer

MECHANICAL PROPERTIES

속성	DRY / COND VALUE*	테스트 표준
Hardness, Shore D, 15 s	- / 60	ISO 868
Charpy unnotched impact strength, 23°C (73°F)	- / No Break	ISO 179 1eU
Charpy unnotched impact strength, -30°C (-22°F)	- / No Break	ISO 179 1eU
Nominal strain at break, 23°C (73°F), 50 mm/min	- / > 50 %	ISO 527-1/-2
Yield strain, 23°C (73°F), 50 mm/min	- / 46 %	ISO 527-1/-2
Yield stress, 23°C (73°F), 50 mm/min	- / 26 MPa	ISO 527-1/-2
Tensile modulus, 23°C (73°F), 1 mm/min	- / 310 MPa	ISO 527-1/-2
Charpy notched impact strength, 23°C (73°F)	No Break / No Break	ISO 179 1eA
Charpy notched impact strength, -30°C (-22°F)	- / 6 kJ/m2	ISO 179 1eA
Flexural modulus, 23°C (73°F)	- / 300 MPa	ISO 178

*DRY: Dry As Molded (DAM) if pellet / Dry if powder.
COND: Conditionned.

속성	값	테스트 표준
Melting temperature, 10°C/min	182 °C	ISO 11357-1/-3

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OTHER PROPERTIES

속성	값	테스트 표준
Specific gravity, 23°C (73°F)	1.04 g/cm³	ISO 1183-1

PACKAGING

This grade is delivered dried in sealed packaging ready to be processed. Available packaging:

- 26 kg / 55 lb bags
- 551 kg rigid containers

SHELF LIFE

Two years from the date of delivery, when stored properly (sealed bags, appropriate moisture, UV protection and temperature). For any use above this limit, please refer to our technical services.

PROCESSING CONDITIONS:

- Typical melt temperature (Min / Recommended / Max) - Injection Molding: 230°C / 250°C / 270°C (445°F / 480°F / 520°F)
- Typical mold temperature - Injection molding: 20-60°C (70-140°F)
- Drying time and temperature: 80-90°C (175-195°F) / 4-6 hours

SPECIAL CHARACTERISTICS

- Bio-based
- Low oligomers

Headquarter: Arkema France
420, rue d'Estienne d'Orves
92705 Colombes Cedex – France
T +33 (0)1 49 00 80 80

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